

# MHT FOODS – J802B PRODUCT SPECIFICATION

<b>Product:</b>	Bramble Orange Marmalade with Whisky - Thick Cut
<b>Date:</b>	18/07/2024
<b>Version:</b>	03
<b>Commodity Code:</b>	2007911010
<b>Meursing Code:</b>	7003

## Ingredient Declaration

Sugar, Oranges, Whisky (2.5%), Gelling Agent: Pectin; Acidity Regulator: Citric Acid.  
Prepared with 37g Fruit per 100g.  
Total Sugar content 69g per 100g.

## Nutrition Information

(Typical Values per 100g as sold)

Energy (kJ)	1141
Energy (kcal)	285
Fat (g)	0.1
of which Saturates (g)	0.0
Carbohydrates (g)	70
of which sugars (g)	69
Protein (g)	0.4
Salt (g)	0.01

## Product Weight & Dimensions

Product Nett Weight:	340g	Case Gross:	3.33kg
<b>Primary Packaging</b>			
<b>Item</b>	<b>Material</b>	<b>Quantity per case</b>	<b>Individual item weight</b>
Jar	Glass	6	198g
Jar Lid	Metal - Tin	6	7.3g
Jar Label Front	Paper	6	0.4g
Jar Label Back	Paper	6	0.3g
<b>Secondary Packaging</b>			
<b>Item</b>	<b>Material</b>	<b>Quantity per case</b>	<b>Individual item weight</b>
Box	Corrugated Board	1	53.4g
Box Label	Paper	1	0.59g
Box Dimensions (mm):	187 x 126 x 144	Jar Dimensions (mm):	60 x 60 x 143
<b>Pallet Quantity</b>			
<b>Cases per Layer</b>		<b>Max Layers per Pallet</b>	
42		6	

## Allergens

<i>Allergen</i>	<i>Present In Product</i>	<i>Present in Production Facility</i>
Cereals Containing Gluten	✗	✓
Crustacean	✗	✗
Egg	✗	✓
Fish	✗	✓
Peanuts	✗	✗
Soya	✗	✓
Milk	✗	✓
Nuts	✗	✗

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Allergen	Present In Product	Present in Production Facility
Celery	✗	✓
Mustard	✗	✓
Sesame	✗	✗
Sulphur Dioxide / Sulphites	✗	✓
Lupin	✗	✗
Molluscs	✗	✗

Shelf Life and Storage	
Shelf Life from Manufacture	3 years (36 months).
Storage	Unopened: Store in a cool dry place, out of direct sunlight. Opened: Refrigerate after opening and consume within 1 month.

Product Standards	
Appearance	An orange set marmalade with fine pieces of orange peel dispersed throughout.
Flavour	A sweet orange marmalade with a bitter aftertaste, typical of marmalade with back notes of whisky.

Suitability	
Ovo-Lacto Vegetarians	Yes
Vegans	Yes

Microbiological Standards		
	Target (µg/kg)	Maximum (µg/kg)
Aerobic Colony Count	≤10 <sup>2</sup>	1x10 <sup>3</sup>
E. Coli 0157	Not Detected in 25g	Not Detected in 25g
Bacillus Cereus	≤10 <sup>2</sup>	1x10 <sup>3</sup>
Staphylococcus Aureus	≤10 <sup>2</sup>	1x10 <sup>4</sup>
Salmonella	Not Detected in 25g	Not Detected in 25g
Yeast / Moulds	<20	1x10 <sup>2</sup>

Specification Approval		
Specification Completed By:	Name: Lee Ogden	Title: QA Technologist
Signed	<i>L Ogden</i>	
Specification Accepted By:	Name:	Title:
Signed		

If the specification is not returned to MHT Foods/Bramble Foods within 5 working days of submission it is deemed to have been accepted.

Bramble Foods/MHT Foods may change the specification at any time without prior notice to the customer, ensuring that the quality of the product remains the same.

### History of amendments

Issue No.	Issue Date	Issued By	Amendments
01	02/06/2020	D. Pullon	New document.
02	18/07/2024	L. Ogden.	New document format product weights and dimensions info added.

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